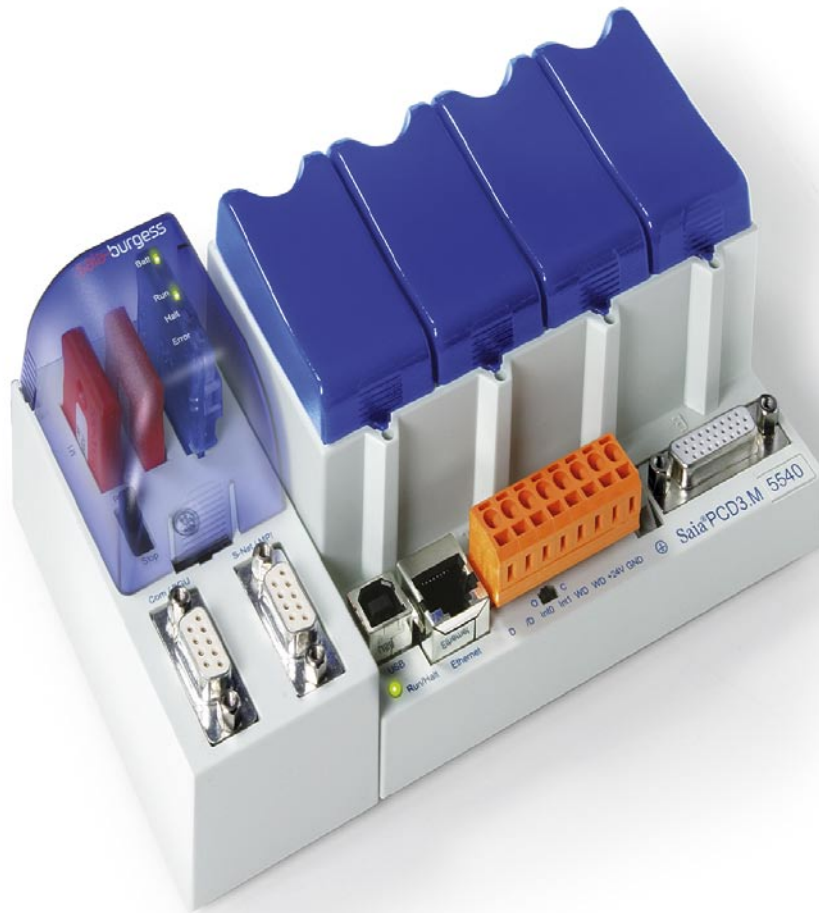


Technical information



Saia®PCD3.Mxxx0 – compact programmable CPUs

Controls Division

By the combination of a fast microprocessor generation with the component-based Saia®NT operating system, the new Saia®PCD3 controller sets highest benchmarks at functionality and performance.

The new controller family consists of seven different equipment variants. Up to four intelligent modules can be connected directly with the main processor, thus ensure extremely effective communication.

Programmable with PG5 from Saia-Burgess Controls AG.

Latest CPU technology

- Future-safe processor technology and 512 Kbytes memory on board, combined with the new Saia®NT operating system, transform a simply packed PLC into a very high performance, enormously low-priced PLC of the middle class
- Profibus- and Ethernet-TCP/IP-interface in the base unit. Integrated Web server

Maximum peripheral connections

- Up to 1023 central inputs/outputs plus 2 interrupt inputs on board
- Additional remote inputs/outputs via Profibus

Efficient Saia® programming tools

- PG5 from Saia-Burgess with integral HMI editor and comprehensive application components make programming convenient and efficient
- A coordinating combination of operating system and programming tool achieves maximum speed, reliability and functionality

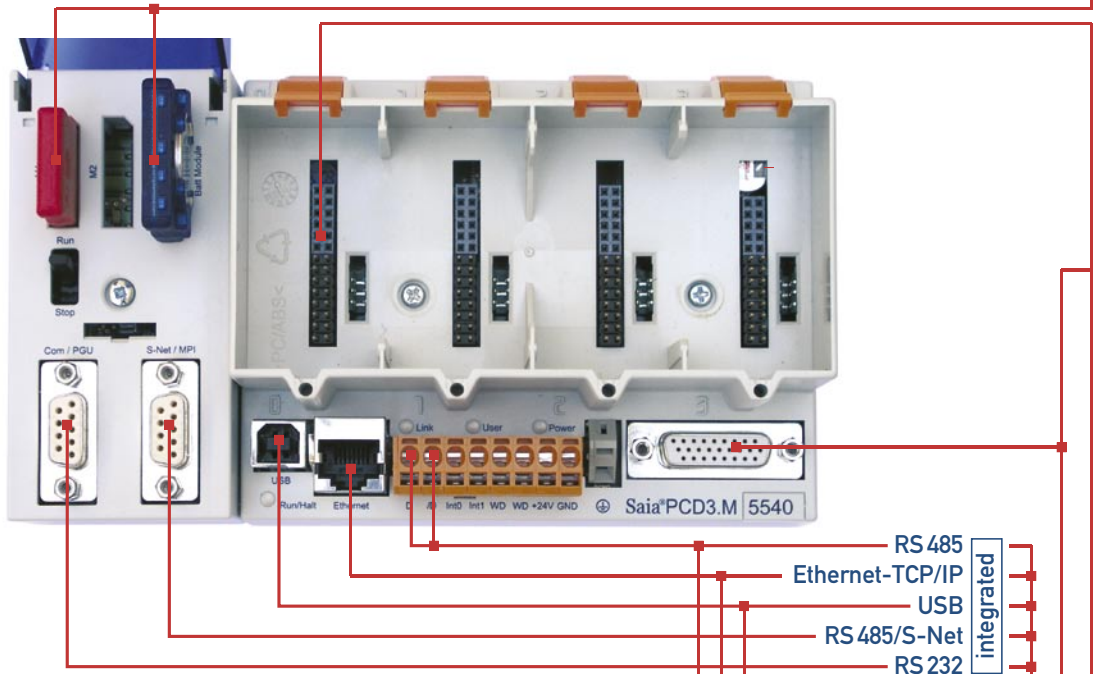
PCD3.Mxxx0 - compact programmable CPUs

The PCD3.Mxxx0 is made up of a fine-tuned combination of component based operating system, controller CPU, interface modules and software tools, all of which have been developed and produced by Saia-Burgess Controls.

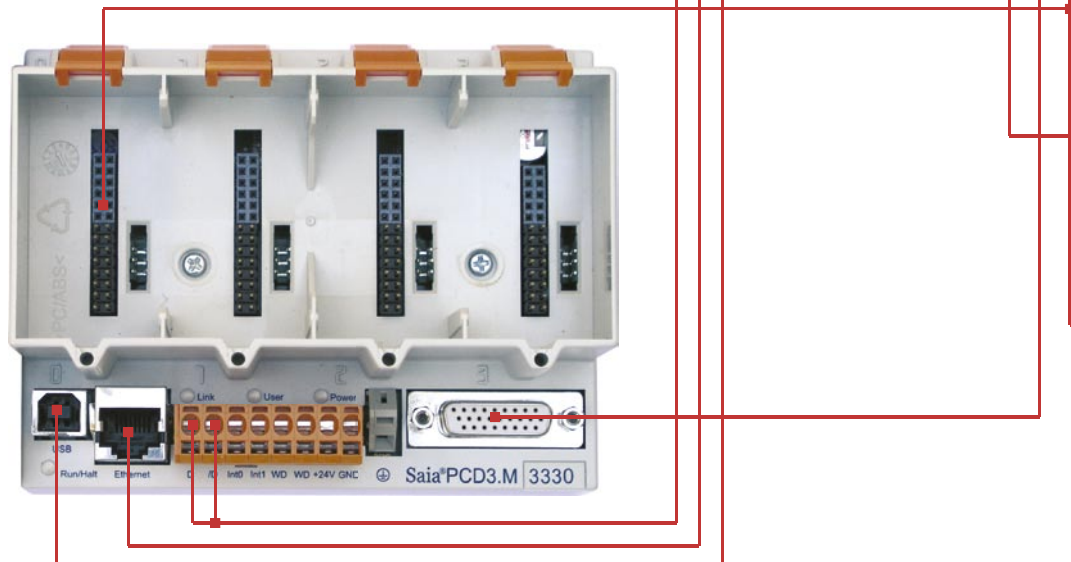
With its new COLDFIRE processor and expansion to 1023 central I/Os, the PCD3.Mxxx0 offers a powerful controller platform with outstanding communications features.

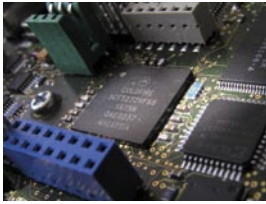
The PCD3.Mxxx0 is compatible in its construction and design with the PCD3 product family. It is about 5 times faster than the PCD2.M170, has four times the number of registers, up to 3 interfaces built into the base unit, plus USB. With add-on modules, an extra serial port can be achieved. The operating system supports different protocols, such as S-Bus and field busses, such as Profibus and Ethernet TCP/IP. The Profibus layer 2 (FDL) based Saia® private control network **Profi-S-Net** includes special features, e.g. multi protocol operation (e.g. DP, MPI and HTTP), multimaster communication, the transmission of plugins (active slaves) and web access.

PCD3.M5540 with opened cover, Flash Card (optional) and battery module (PCD3.M5440 without Ethernet)



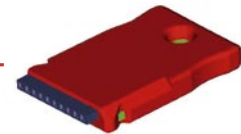
PCD3.M3330 (PCD3.M3230 without Ethernet)





Fast CPUs with new COLDFIRE processor CF5272

- With processing ~5 times faster than the PCD2.M170, it can be used in time-critical applications to replace the formerly most powerful PCD multi-processor technology
- Use of convenient graphical software is possible, due to the fast CPU and large memory capacity
- Ideally suited for use as master controller in large installations with many remote inputs/outputs and intelligent actuators and sensors



Plentiful memory possibilities

- 512 Kbytes RAM user memory (programs and data), buffer battery, for mid-range applications
- 1 Mbytes flash-card (PCD7.R500) for user-program backups optional
- 256 Kbytes on board Flash for securing user-specific data



Characteristics of the Saia®PCD operating system

(see TI P+P26/354)

- Program portability across the entire PCD family
- Short reaction times, due to the instruction sets proximity to hardware, efficient addressing modes, direct access to I/Os, and other features
- The open architecture of the new, component-based Saia®NT operating system provides a basis for problem-free adaption to future developments, thereby guaranteeing maximum investment protection



Up to 1023 central I/Os, 2 interrupt inputs

- Up to 1023 central I/Os with PCD5.Cxxx module holders. All I/O sockets can be equipped as desired with counting, measuring, motion-control or I/O modules for the most diverse functions
- 2 interrupt inputs that influence the process directly
- Additional remote I/Os via Profibus or other field-bus connections for applications with a wide physical spread (see TI P+P26/389)



PCD3 I/O modules in cassette form (PCD3.Axxx/ .Exxx/ .Wxxx/ .Bxxx/ .Hxxx)

- More than 50 I/O modules available with differing functionalities
- Status of digital signals indicated via LEDs
- Consistent PG5 support in all CPUs and RIOs via FBs and FBoxes (see TI P+P26/388)

Integral ports in base units

PCD3.M3xx0

- With USB 1.1 (slave device) interface, for use as programming interface
- RS485 port, up to 115 kbit/s, usable as free user interface or Profi-S-Net up to 187.5 kbit/s
- Ethernet-TCP/IP (with PCD3.M3330)

PCD3.M5xx0

- With USB 1.1 (slave device) interface, for use as programming interface
- RS485 port, up to 115 kbit/s, can be used as freely assigned user interface
- RS232 port (Com/PGU) up to 115 kbit/s, for use as programming or user interface for terminal. Switchable on „Full RS232 handshaking“ for modem
- Profi-S-Net interface up to 1.5 Mbit/s for the binding of RIO PCD3.T7xx inclusive Profi-S-Net features, for multi-master communication, usable as Profibus DP-Slave and for the connection of terminals
- Ethernet-TCP/IP (with PCD3.M5540)

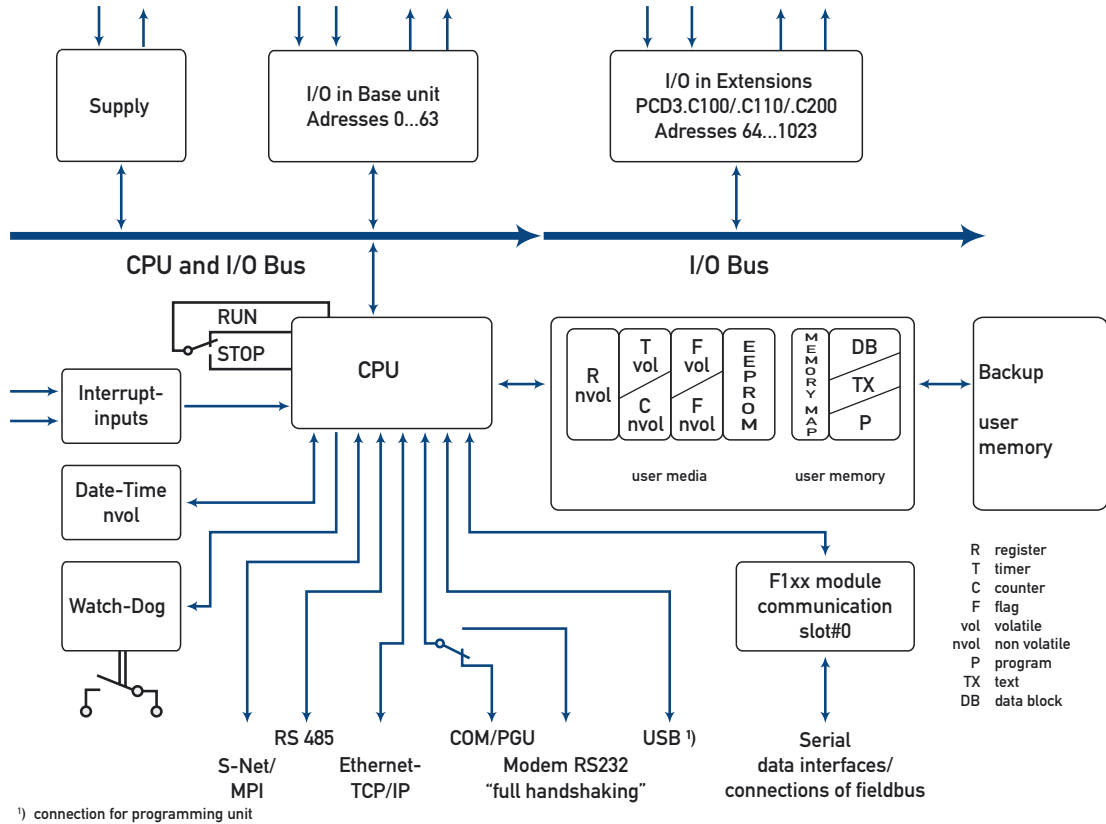


Optional PCD3.F1xx COM ports applicable on I/O module, card location Slot#0

- PCD3.F110: RS422 with RTS/CTS or RS485, electrically connected, with possible activation of line termination resistors, suitable for S-Bus
- PCD3.F121: RS232 with RTS/CTS, DTR/DSR, DCD, suitable for modem
- PCD3.F130: TTY/20mA current loop (active or passive)
- PCD3.F150: RS485 electrically isolated, with possible activation of line termination resistors, suitable for S-Bus
- PCD3.F180: Belimo MP-Bus, up to 8 drives can be connected

Manifold system resources

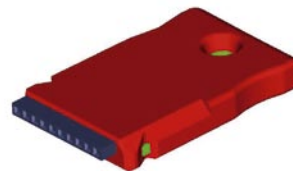
Block diagram of resources by the example of PCD3.M5540



System resources

| | |
|----------------------|---|
| Flags | 8192 × 1 bit, volatile or non-volatile, division programmable |
| Registers | 16384 × 32 bits, non volatile |
| Computational ranges | Integers: -2147483648... +2147483647 (-2 ³¹ ...+2 ³¹ -1) Floating-point numbers: ±9.22337 × 10 ¹⁸ ...±5.42101 × 10 ⁻²⁰ Formats: decimal, binary, BCD, hexadecimal or floating point |
| Index registers | 17 × 13 bit (1 each per COB and XOB) |
| Timers/Counters | 1600 volatile timers or non-volatile counters, division programmable |
| Counting range | 31 bit, unsigned (0...2147483647) |
| Timing range | 31 bit, unsigned (0...2147483647) timing signals, selectable (10 ms to 10 s) |
| Texts and DBs | 8192 |
| Date-time | Time values: s/min/h, week/day of week, month/day of month, year |
| Accuracy | better than 1 min/month |
| Power reserve | PCD3.M3xx0: 8 hours PCD3.M5xx0: 1 to 3 years |

1 Mbyte Flash Card for the PCD3.M5xx0



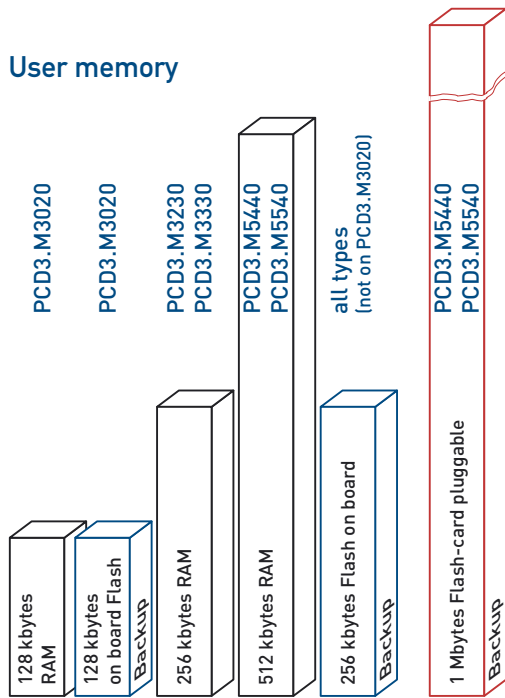
The PCD7.R500 flash card offers the following capabilities:

- Backup for user program
- Automatic loading if no user program is present in RAM on start-up
- Simple, convenient program change
- Prompt loading of diagnostic program

For some of these functions the programming unit is not required: by a defined operating procedure when starting, the CPU can be brought into the load condition, and contents of the flash card are transferred into the RAM memory.

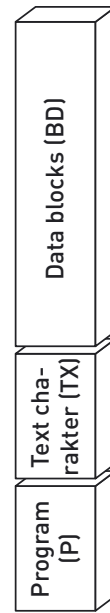
Memory, communication possibilities

User memory



Total available user memory can practically be divided at will into sectors for program, text and data blocks. This enables the requirements of any particular application to be met in the best possible way. With the instructions available, data can be transferred under the other user media, such as flags, registers, timers and counters. The following values are valid:

- 1 register content (32 bit) occupies 4 bytes in the data block range and 8 bytes in the text range
- 1 text character occupies 1 byte
- 1 program line occupies 4 bytes



Serial data ports

The PCD supports a large number of protocols for connecting peripherals, such as printers, weighing machines, barcode readers, terminals or other controllers.

Technical data

| | |
|--------------------|--|
| Transmission rates | up to 115 kbit/s (TTY/current loop 20 mA up to 9.6 kbit/s) |
| Protocols | MC mode for single character, user definable ASCII driver |

Telecommunication via modem

External digital and analogue modem modules, combined with the appropriate modem software library, enable telecommunication with the PCD. Great distances can therefore be overcome quickly and easily, and costs can be saved.

For details see Technical Information [P+P26/335](#).

- SMS messages can be sent and received directly from the PCD
- Data exchange across great distances via modem.

Integrated Saia®S-Net-connections

For details see Technical Information [P+P26/381](#).

Serial-S-Net

Supports the S-Bus protocol on serial interfaces (RS 232, RS 485/422, Modem) in the master/slave-mode. The Saia®S-Bus with his simple and safe protocol is available with all PCD already in the basic equipment.

Technical data

| | |
|--------------------|--|
| Transmission rates | up to 115 kbit/s |
| Protocol | S-Bus, high net data rates thanks to its small protocol-overhead |
| Number of stations | up to 254 stations in segments of 32 stations each. |

Profi-S-Net

«Private Control Network (PCN)» contains all protocols and services for operating Saia®-devices (PLC, RIO, HMI, PG) at the Profibus. Supports the Multi-Protocol operation on the same cable and plug.

Technical data

| | |
|--------------------|--|
| Transmission rates | up to 1.5 Mbit/s |
| Number of stations | up to 124 stations in segments of 32 stations each |
| Protocols | Profi-S-Bus, Profi-S-IO, DP, HTTP |

Ether-S-Net

«Private Control Network (PCN)» contains all protocols and services for operating Saia®-devices (PLC, RIO, HMI, PG) at the Ethernet. Supports the Multi-Protocol operation on the same cable and plug.

Technical data

| | |
|------------|---|
| Connection | 10 Base-T/100 Base TX (RJ 45) |
| Speed | 10/100 Mbit/s (autosensing) |
| Protocols | TCP/IP or UDP/IP, Ether-S-Bus, Ether-S-IO, HTTP, SMTP |

Ether- and/or Profi-S-Bus for event-controlled data exchange with multi-master communication between controllers. Contains apart from the normal data exchange also services for the access with the PG5 programming unit, Saia®OPC server or the Web Browser to the PCD controller.

Ether-¹⁾ and/or Profi-S-IO optimized for operation of RIO head stations PCD3.T76x. Contain apart from the normal data exchange also special services for the configuration and diagnosis as well as the management of the RIO PlugIns.

Profibus DP standard protocol for the data exchange with Profibus-DP units (PLC, RIOs, Frequency inverter, ...).

HTTP Hyper Text Transfer Protocol for the access to the PCD Web server via Ether-S-Net and Profi-S-Net.

SMTP¹⁾ Simple Mail Transfer Protocol for sending E-Mail messages via Ether-S-Net.

¹⁾ In preparation

Control and monitoring

Counting, measuring and motion control

Economical remote display of data



PCD7.D120

- Particularly bright, 6-digit LED display with decimal point. Very clear to read, even in conditions of poor visibility
- Does not take one of the PCD's serial ports; only needs 3 transistor outputs
- Parallel driving of up to 14 remote displays. The same value (up to 6 digits) is shown on all displays
- Serial driving of 2 (or more) remote displays: useful if more than 6 digits have to be displayed

For details see P+P26/361.

Low-cost terminal with graphical display



PCD7.D230

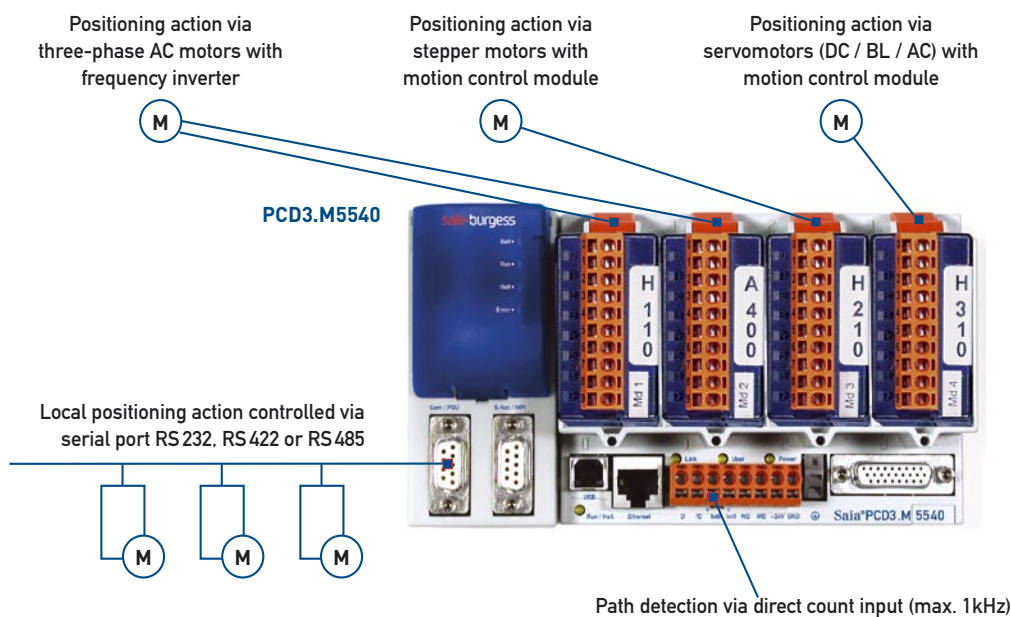
PCD7.D231

PCD7.D232

- The graphical displays with LED back-lighting have a resolution of 128 x 64 pixels
- Convenient visual display editing with the HMI editor (integrated within PG5)
- Integral RS 232, RS 422 or RS 485 port for all applications

For details see P+P26/382 and 26/795.

Overview for axis control



Whether the drive is analogue or digital, whether there is a frequency inverter, stepper and servomotors (DC / BL / AC), whether positioning action takes place centrally in der PCD or locally in an intelligent drive: the PCD offers an efficient solution for every technology and topology. By close coupling of the PCD and the driving controller, even complex motion sequences and their associated peripheral control functions can be realized with the comfort and diagnostic capabilities of PCD programming.

| Performance level | Low Cost | Mid range | | High End |
|-------------------|---|--|---|--|
| | Control in CPU | Positioning action in motion control module | | Positioning action in drive |
| Drive type | Frequency inverter with AC motor | Stepper motor | Servodrive and servomotor | Intelligent drive |
| Velocity setpoint | Fixed velocities triggered with digital signals | Monophase pulse string and direction signal up to 20 kHz | ±100% setpoint with ±10V analogue signal | By power component, motion control via DP or RS 485 serial data port |
| Path detection | Incremental or SSI absolute value encoder | - | Incremental or SSI absolute value encoder | In power component |
| Modules | PCD3.H110/...H150 PCD3.A400 | PCD3.H210 | PCD3.H31x | PCD3.F1xx |

Counting, measuring and motion control

Optimum solutions for every counting and measuring task

Every PCD3 has 1600 counting registers with a counting capacity of 2 147 483 647 (31 bit). The counting frequency reaches, on average, frequencies around 20 Hz. Via the interrupt inputs counting frequencies of 1 kHz are achieved with the help of counting registers..

PCD3.H100 counting module

The PCD3.H100 counting module counts pulses up to 20 kHz with 16-bit resolution (counting capacity 0...65 535; can be used in tandem with CPU counter). The module has two inputs A and B and recognizes the direction of incremental shaft encoders. The counter can be enabled via an external enable signal. The CCO output (counter controlled output) is directly controlled by the counter and can, for example, be used to trigger precise external switch operations or to release an interrupt.

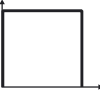

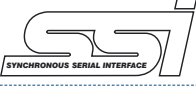


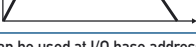
The module is suitable for counting revolutions, distances, volumes, etc. and for measuring by counting the pulses.

PCD3.H110 counting and measuring module

This universal module not only enables counting functions up to 100 kHz but also the precise measurement of frequencies up to 100 kHz and the duration of periods and pulses up to one hour. For this purpose a modern FPGA (Field Programmable Gate Array) component is used.

The two counting inputs A and B allow the direction of incremental shaft encoders to be recognized and the simultaneous use of counting and measuring functions in the same module. The two fast outputs: CCO (counter controlled output) and TCO (timer controlled output) can, for example, be used to trigger precise external switch operations or to release an interrupt.

Overview of PCD3.-modules for axis control

| Module | Velocity profile | Drive | Frequency Encoder | Output | Count range / position distance | Number of axes ¹⁾ | Current draw ²⁾ |
|-----------|---|--------------------------------|------------------------|---------------------------|---------------------------------|------------------------------|----------------------------|
| PCD3.H100 |  | | max. 20 kHz | digital | 16 bit (65535) | max. 16 | 90 mA |
| PCD3.H110 |  | | max. 100 kHz | digital | 24 bit (16777215) | max. 16 | 90 mA |
| PCD3.H150 |  | | max. 500 kHz SSI | +4 digital outputs | 8...29 bit selectable | max. 16 | 25 mA |
| PCD3.H210 |  | stepper motor | max. 19.5 kHz | square pulse | 24 bit (16777215) | max. 16 | 85 mA |
| PCD3.H310 |  | servomotor, frequency inverter | max. 100 kHz 24 VDC | analogue ±10 V, 12 Bit | ±30 bit (±1 073 741 824) | max. 16 | 140 mA |
| PCD3.H311 |  | | 5V/RS422 | | | | |

¹⁾ No ..H.. module can be used at I/O base address 240 (conflict with WD at 255).

²⁾ Current draw from the internal 5 V bus, loading capacity PCD3.Mxxx0: max. 600 mA, PCD3.T76x: max. 650 mA and PCD3.C200: max. 1000 mA.

Overview of a part of input/output modules

(For details see Technical Information P+P26/388)

PCD3: digital input/output modules

| Type | Total I/Os | Input voltage | Output breaking capacity | | Input filter | Electrical isolation | Internal current draw | | I/O connector type |
|-----------|------------------------------------|--|--------------------------|-------------|--------------|----------------------|-----------------------|--------------------|--------------------|
| | | | DC | AC | | | 5 V ¹⁾ | 24 V ²⁾ | |
| PCD3.E110 | 8 I | 15...30 VDC | | | 8 ms | | 12 mA | | A or B |
| PCD3.E111 | 8 I | 15...30 VDC | | | 0.2 ms | | 12 mA | | A or B |
| PCD3.E116 | 8 I | 3.5...7 VDC | | | 0.2 ms | | 12 mA | | A oder B |
| PCD3.E160 | 16 I | 15...30 VDC | | | 8 ms | | 8 mA | | D |
| PCD3.E165 | 16 I | 15...30 VDC | | | 8 ms | | 8 mA | | C |
| PCD3.E610 | 8 I | 15...30 VDC | | | 10 ms | ■ | 12 mA | | A or B |
| PCD3.E009 | – | Empty module (protection for unequipped sockets) | | | | | | | |
| PCD3.A400 | 8 O, transistor | | 0.5 A/5...32 VDC | | | | 15 mA | | A or B |
| PCD3.A410 | 8 O, transistor | | 0.5 A/5...32 VDC | | | ■ | 15 mA | | A or B |
| PCD3.A460 | 16 O, transistor | | 0.5 A/5...32 VDC | | | | 8 mA | | D |
| PCD3.A465 | 16 O, transistor | | 0.5 A/5...32 VDC | | | | 8 mA | | C |
| PCD3.A300 | 6 O, transistor | | 2 A/10...32 VDC | | | | 12 mA | | A or B |
| PCD3.A200 | 4 O, relay (make) | | 2 A/50 VDC | 2 A/250 VAC | | ■ | 10 mA | | A or B |
| PCD3.A210 | 4 O, relay (break) | | 2 A/50 VDC | 2 A/250 VAC | | ■ | 10 mA | | A or B |
| PCD3.A220 | 6O, relay (make) | | 2 A/50 VDC | 2 A/250 VAC | | ■ | 10 mA | | A or B |
| PCD3.A251 | 8 O, relay (6 changeover + 2 make) | | 2 A/50 VDC | 2 A/48 VAC | | ■ | 15 mA | | C |
| PCD3.B100 | 2 E + 2 A + 4 E/A | E:15...32 VDC | 0.5 A/5...32 VDC | | 8 ms | | 15 mA | | A or B |

PCD3: analogue input/output modules

| Type | Total I/Os | Signal ranges | Resolution | Electrical isolation | Internal current draw | | I/O connector Typ |
|-----------|------------|---|------------|----------------------|-----------------------|--------------------|-------------------|
| | | | | | 5 V ¹⁾ | 24 V ²⁾ | |
| PCD3.W200 | 8 I | 0...+10 V | 10 Bit | | 8 mA | 5 mA | A or B |
| PCD3.W210 | 8 I | 0...20 mA | 10 Bit | | 8 mA | 5 mA | A or B |
| PCD3.W220 | 8 I | Pt 1000: -50 °C...400 °C/Ni 1000: -50 °C...+200 °C | 10 Bit | | 8 mA | 16 mA | A or B |
| PCD3.W300 | 8 I | 0...+10 V | 12 Bit | | 8 mA | 5 mA | A or B |
| PCD3.W310 | 8 I | 0...20 mA | 12 Bit | | 8 mA | 5 mA | A or B |
| PCD3.W340 | 8 I | 0...+10 V/0...20 mA ³⁾ Pt 1000: -50 °C...400 °C/Ni 1000: -50 °C...+200 °C | 12 Bit | | 8 mA | 20 mA | A or B |
| PCD3.W350 | 8 I | Pt 100: -50 °C...+600 °C/Ni 100: -50 °C...+250 °C | 12 Bit | | 8 mA | 30 mA | A or B |
| PCD3.W360 | 8 I | Pt 1000: -50 °C...+150 °C | 12 Bit | | 8 mA | 20 mA | A or B |
| PCD3.W400 | 4 O | 0...+10 V | 8 Bit | | 1 mA | 30 mA | A or B |
| PCD3.W410 | 4 O | 0...+10 V/0...20 mA/4...20 mA jumper selectable | 8 Bit | | 1 mA | 30 mA | A or B |
| PCD3.W600 | 4 O | 0...+10 V | 12 Bit | | 4 mA | 20 mA | A or B |
| PCD3.W610 | 4 O | 0...+10 V/-10 V...+10 V/ 0...20 mA/4...20 mA jumper selectable | 12 Bit | | 110 mA | 0 mA | A or B |
| PCD3.W500 | 2 I + 2 O | 0...+10 V/-10 V...+10 V/0...20 mA/-20 mA...+20 mA | 12 Bit | | 200 mA | 0 mA | A or B |
| PCD3.W3x5 | 7 I | .W305: 0...+10 V | 12 Bit | ■ | 60 mA | 0 mA | E |
| | | .W315: 0...20 mA/4...20 mA, parameters can be set | 12 Bit | ■ | 60 mA | 0 mA | E |
| | | .W325: -10 V...+10 V | 12 Bit | ■ | 60 mA | 0 mA | E |
| PCD3.W6x5 | 6 O | .W605: 0...+10 V | 10 Bit | ■ | 110 mA | 0 mA | E |
| | | .W615: 0...20 mA/4...20 mA, parameters can be set | 10 Bit | ■ | 55 mA | 0 mA | E |
| | | .W625: -10 V...+10 V | 10 Bit | ■ | 110 mA | 0 mA | E |

¹⁾ Current draw from internal 5 V-Bus (Loading capacity: PCD3.Mxxx0: max. 600 mA, PCD3.T76x: max. 650 mA and PCD3.C200: max. 1000 mA)

²⁾ Current draw from internal 24 V-Bus (Loading capacity: PCD3.Mxxx0, PCD3.T76x and PCD3.C200: max. 100 mA)

³⁾ 4...20 mA via user program

Overview of a part of input/output modules

Extension of the input- /output capacity

PCD3: Weighing and temperature modules

| Type | Total I/Os | Signal ranges | Resolution | Electrical isolation | Internal current draw 5 V ¹⁾ 24 V ²⁾ | I/O connector Typ |
|-------------------------|------------|--|------------|----------------------|---|-------------------|
| PCD3.W710 ³⁾ | 1 I | Weighing module, 1 system, up to 4 weighing cells | 18 Bit | | 60 mA 70 mA | E |
| PCD3.W720 | 2 I | Weighing module, 2 systems, up to 6 weighing cells | 18 Bit | | 60 mA 100 mA ⁴⁾ | E |
| PCD3.W745 | 4 I | Temperature module for TC and 4 wire Pt/Ni | 18 Bit | ■ | 200 mA 0 mA | ⁵⁾ |

¹⁾ Current draw from internal 5 V-Bus (Loading capacity: PCD3.Mxxx0: max. 600 mA, PCD3.T76x: max. 650 mA and PCD3.C200: max. 1000 mA)

²⁾ Current draw from internal 24 V-Bus (Loading capacity: PCD3.Mxxx0, PCD3.T76x and PCD3.C200: max. 100 mA)

³⁾ On demand

⁴⁾ Only one weighing cell can be connected to each channel

⁵⁾ Non-pluggable spring terminal block

Plug-in spring terminal blocks, screw terminal blocks, or adapter

Connection of the I/O level is either via plug-in screw terminals or spring terminal blocks, or via a 34-pole ribbon-cable adapter (type D).

- Type A (with printing: 0 to 9) 10 spring terminals for I/O modules with 4, 6 or 8 I/Os (up to 2.5 mm²)
- Type B (with printing: 0 to 9) 10 screw terminals for I/O modules with 4, 6 or 8 I/Os (up to 2.5 mm²)
- Type C (with printing: 0 to 23) 24 spring terminals for I/O modules with 16 I/Os or relay modules A251 (up to 1 mm²)
- Type D 34-pole ribbon-cable adapter
- Type E (with printing: 0 to 13) 14 spring terminals for complex modules, like the weighing module.. (up to 1.5 mm²)

I/O terminal blocks are not included in the I/O module delivery pack and must therefore be ordered separately!

Extension of the input- / output capacity

The PCD3.Mxxx0 for central and decentralized tasks of automation

Up to 15 module holders PCD5.Cxxx can be attached to the PCD5.Mxxx0 (PCD5.M3020 is not expandable). Thus allows the user to connect up to 64 I/O-modules resp. 1023 digital I/O points.

For details, see technical information [P+P26/388](#) or manual [26/789](#).



PCD3.C100 module holder

- 4 PCD3 module slots
- Extension module holder for PCD3.Mxxx/.T76x/.Cxxx and PCD2.Mxxx
- Additional PCD3.Cxxx devices connectable via extension cable and connector
- Diagnosis of internal 5V supply voltage via LED



PCD3.C110 module holder

- 2 PCD3 module slots
- Extension module holder for PCD3.Mxxx/.T76x/.Cxxx and PCD2.Mxxx
- Diagnosis of internal 5V supply voltage via LED

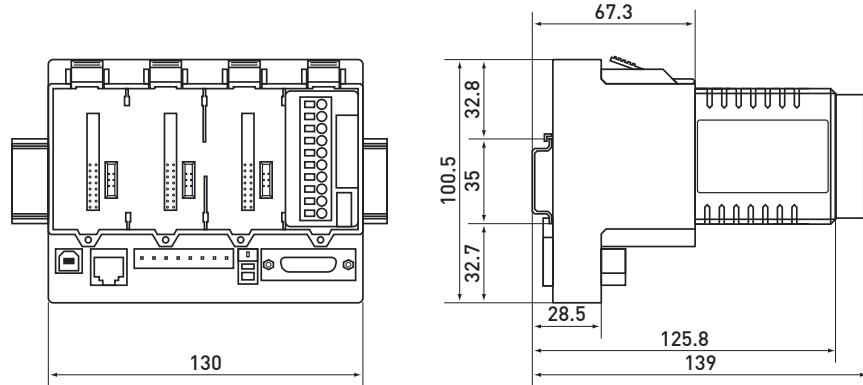


PCD3.C200 module holder with 24 VDC power supply

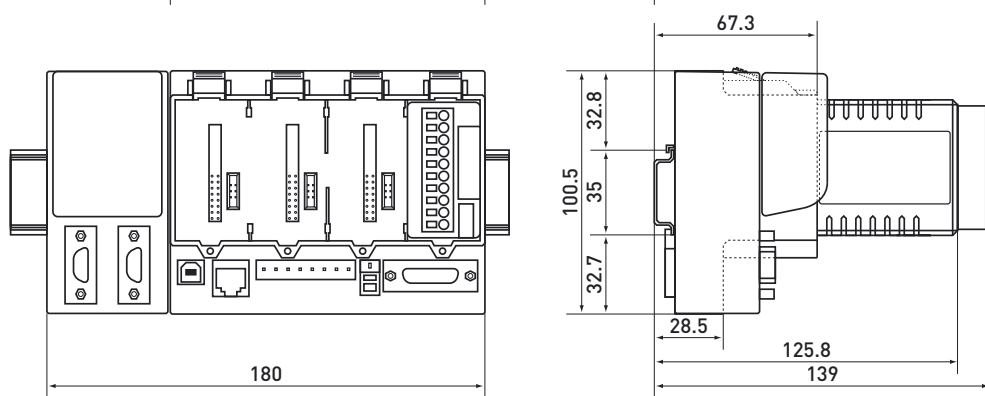
- 4 PCD3 module slots
- Extension module holder for PCD3.Mxxx/.T76x/.Cxxx and PCD2.Mxxx
- 24 VDC power supply for all connected PCD3 I/O modules, plus any downstream PCD3.Cxxx module holders
- Diagnosis of 24V supply voltage via LED
- Additional PCD3.Cxxx devices connectable via extension cable and connector

Dimension drawings, Connections

Dimension drawings PCD3.M3xx0



PCD3.M5xx0

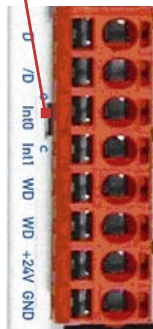


Connections

With all types

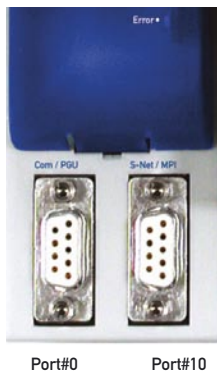
RS 485-terminator-switch

Terminal blocks for supply, Watchdog, interrupt inputs and Port#2



| Pin | Signal | Explanation | Profibus signal | | |
|-----|--------|--|---------------------------------|-------------|--------------------|
| 1 | D | Port#2: RS 485 up to 115 kbit/s usable as free user interface or Profi-S-Bus up to 187.5 kbits/s (only PCD3.M3xxx) | Rx/D/TxD-N | | A green |
| 2 | /D | | Rx/D/TxD-P | | B red |
| 3 | Int0 | 2 interrupt inputs or 1 fast counter | RS 485-terminator-switch | | |
| 4 | Int1 | | | | |
| 5 | WD | Watchdog | Switching position | Designation | Explanation |
| 6 | WD | | left | 0 | without terminator |
| 7 | +24V | Power supply | right | C | with terminator |
| 8 | GND | | | | |

Only with the types PCD3.M5xx0



| PGU/RS 232 Port#0 | | S-Net/MPI/RS 485 (9-pole D-Sub-socket) Port#10 | | |
|----------------------|--------|---|------------|---|
| D-Sub Pin | Signal | D-Sub Pin | Signal | Explanation |
| 1 | DCD | 1 | GND | GND |
| 2 | RXD | 2 | M24 | 0V of the 24 V-supply |
| 3 | TXD | 3 | RxD/TxD-P* | Receive- / transmit data positive |
| 4 | DTR | 4 | CNTR-P* | Control signal for Repeater (direction control) |
| 5 | GND | 5 | DGND* | Data communication potential (mass to 5V) |
| 6 | DSR | 6 | VP* | Supply voltage of the terminal resistance |
| 7 | RTS | 7 | P24 | Output voltage plus 24V |
| 8 | CTS | 8 | RxD/TxD-N* | Receive- / transmit data negative |
| 9 | n.c. | 9 | n.c. | not connected |

*Mandatory signals (the user must absolutely make available)

Technical data

Technical data



| | PCD3.M3020 | PCD3.M3230/M3330 | PCD3.M5440/M5540 |
|--|---|---|----------------------------------|
| Number of inputs/outputs or I/O module sockets | 64 4 | 1023 ¹⁾ 64 | 1023 ¹⁾ 64 |
| Connector for expansion housing | no | yes | yes |
| User memory (RAM) | 128 Kbytes | 256 Kbytes | 512 Kbytes |
| Backup memory | 128 Kbytes on board Flash | 256 Kbytes on board Flash | 1 Mbyte Flash Card |
| Data protection | 8 h with SuperCap | 8 h with SuperCap | 1...3 years with lithium battery |
| Interrupt inputs | 2 | 2 | 2 |
| Watchdog-relay | yes | yes | yes |
| Real Time Clock | yes | yes | yes |
| USB 1.1 slave device | yes | yes | yes |
| Integrated Web-Server | yes | yes | yes |
| RS485 on terminal block | to 115 kbit/s or Profi-S-Bus to 187.5 kbit/s | to 115 kbit/s or Profi-S-Bus to 187.5 kbit/s | to 115 kbit/s |
| Option PCD3.F1xx-Module for RS232, RS485, RS422, TTY/20 mA Belimo MP-Bus (RS232) | yes | yes | yes |
| Ethernet-TCP/IP 10/100 Mbit/s | no | with PCD3.M3330 | with PCD3.M5540 |
| Profibus to 1.5 Mbit/s DP-slave, Profi-S-Net (S-IO, S-Bus) | no | no | yes (on D-Sub) |
| RS232 to 115 kbit/s | no | no | yes (on D-Sub) |
| Programmable | PG5 starting from version 1.3.100 | | |
| Processing time (µs) | | | |
| ■ bit operation | 0.3...1.5 µs | 0.3...1.5 µs | 0.3...1.5 µs |
| ■ word operation | 0.9 µs | 0.9 µs | 0.9 µs |

¹⁾ when using PCD3.Cxxx and digital I/O-modules with 16 I/Os each.

General technical data / Operating conditions

Current supply

| | |
|--|---|
| Supply voltage (according EN/IEC 61131-2) | 24 VDC -20/+25% incl. 5% ripples |
| Current/Power consumption | typ. 175 mA / 4.2 W max. 500 mA / 12 W |
| Load-carrying ability 5V/24V internal | max. 600 mA / 100 mA |
| Short voltage interruptions (according EN/IEC 61131-2) | ≤ 10 ms with interval ≥ 1 s |
| Watchdog relay closing contact | 48 VAC or VDC ²⁾ , 1A |

Environmental influences

| | |
|--|--|
| Storage temperature (according EN/IEC 61131-2) | -25...+70 °C |
| Ambient temperature operating (according EN/IEC 61131-2) | 0...+55 °C ³⁾ or 0...+40 °C (depending upon mounting situation) |
| Relative air humidity (according EN/IEC 61131-2) | 50...95 % r.h. non-condensing |

Mechanical data

| | |
|--------------------------------------|-------------------------------|
| Type of mounting | DIN rail 35 mm |
| Protection level | IP 20 |
| Flame resistance | UL94 V0 |
| Vibration (according EN/IEC 61131-2) | 0.075 mm / 1.0 g sinusoidally |
| Shock (according EN/IEC 61131-2) | 15 g / 11 ms sine half wave |

²⁾ mount a free-wheeling diode over the load when switching DC tension

³⁾ when assembling on vertical surface, all other mounting methods 0...40 °C

Ordering information

| Type | Description | Weight |
|--|---|--------|
| Base units for 4 I/O-modules | | |
| PCD3.M3020 | PLC with 128 Kbytes of user memory Backup with internal Flash memory, USB port for PG5 max. 64 digital I/O (not expandable), 2 interrupts, web-server RS 485 for Profi-S-Net or S-Bus | 400 g |
| PCD3.M3230 | PLC with 256 Kbytes of user memory Backup with internal Flash memory, USB port for PG5 max. 1023 digital I/O, 2 interrupts, web-server RS 485 for Profi-S-Net or S-Bus | 400 g |
| PCD3.M3330 | like PCD3.M3230 with Ethernet TCP/IP | 400 g |
| PCD3.M5440 | PLC with 512 Kbytes of user memory mit Run/Stop switch Backup option with PCD7.R500 Flash Card, USB Port for PG5 max. 1023 digital I/O, 2 interrupts, web-server RS 232, RS 485 for Profi-S-Net and RS 485 for S-Bus Data protection 1...3 years with lithium battery | 560 g |
| PCD3.M5540 | like PCD3.M5440 with Ethernet TCP/IP | 560 g |
| Spare parts | | |
| 4'104'7515'0 | I / O-slot-cover | 6 g |
| 4'104'7493'0 | PCD3.M5xxx cover | 12 g |
| 4'639'4898'0 | Battery module | 12 g |
| 4'507'4817'0 | Lithium battery | 3 g |
| Communications modules for I/O module socket Slot#0 | | |
| PCD3.F110 | with RS 422/RS 485 interface (electrically connected) | 80 g |
| PCD3.F121 | with RS 232 interface (suitable for modem) | 80 g |
| PCD3.F130 | with 20 mA current loop interface | 80 g |
| PCD3.F150 | with RS 485 interface (electrically isolated) | 80 g |
| PCD3.F180 | Belimo MP-Bus (based on RS 232) | 80 g |
| Memory modules | | |
| PCD7.R500 | Flash-memory module 1 Mbytes for PCD3.M5xx0, as backup for user program | 7 g |

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