

Field Analog Input Outputs.

# Universal Analog I/O Modules:

- Low cost compact Analog I/O modules with DIN rail mounting
- Programmable inputs allow same modules to accept RTD, Thermocouple, mA, mV and Volts
- 12 bit resolution
- 4 universal analog inputs and 2 analog outputs
- High Speed Modbus RTU (Slave) communication
- User definable Address, Baud rate and Parity through Software Configuration
- 2 wire RS485 port provided on pluggable terminal block
- Can be multi dropped as Modbus Slave on RS485 Network
- Indication for Diagnostics, Power and Communication
- Programming through standard Prizm software .......FREE!!
- CE marked with optional UL certification

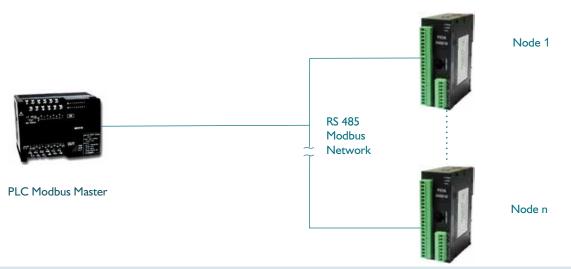
# Possible Applications:

FIOA can be used for various applications in industries. Typical configuration includes the following:

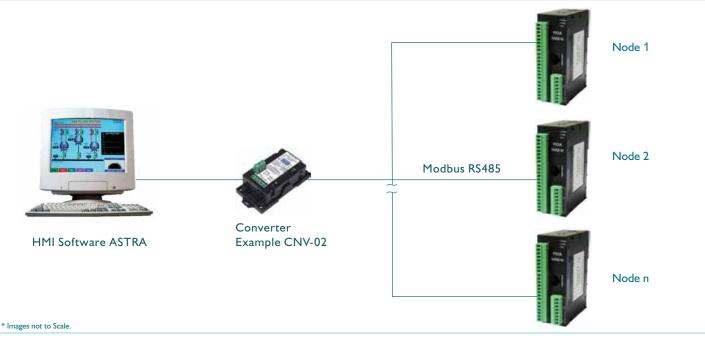
1. Add analog I/O to your Controller.



2. Multiple FIOA units (Modbus Slaves) connected to Modbus Master



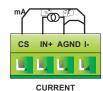
3. Data Acquistion Application (SCADA Connectivity)



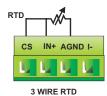
# Typical Wiring Diagrams:

### **Analog Inputs**

1. Current Input Connections:

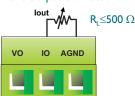


3. RTD Input Connections:

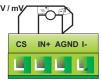


### **Analog Outputs**

1. Current Output Connections:

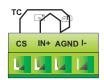


#### 2. Voltage Input Connections:



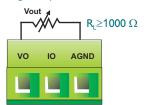
VOLTAGE & mV

4. Thermocouple Input Connections:



THERMOCOUPLE

#### 2. Voltage Output Connections:



## **Specifications:**

#### For mVolt inputs:

Uses 0-100 mV input range resolved in 12 bits.

Total error :  $\pm$  0.2% of scale  $\pm$  1 bit.

### For Current inputs:

Uses 0-20mA input range with 4.7W precision shunt resolved in 12 bits.

Total error :  $\pm$  0.2% of scale  $\pm$  1 bit.

#### For Volt inputs:

Uses 0-10V, 1–5V input range resolved in 12 bits.

Total error :  $\pm$  0.2% of scale  $\pm$  1 bit.

#### For RTD input:

Uses 3 wire compensation technique. Excitation Current is 0.5mA.

Power dissipated in RTD is 0.025mW @ 100 W.

Range supported : -200 to  $850^{\circ}$ C.

#### For Thermocouple Input:

Uses 0-100mV input range resolved into 12 bits. Cold junction error is  $1^\circ$  maximum and  $0.5^\circ$  typical.

 $\label{eq:continuous} Total\,error: 0.5\%\,of\,scale\,\pm\,1\,bit\,+\,CJC\,error\\ Response\,Time: Worst\,case\,25mSec\,approx.$ 

Input Type	Temperature Range	1 Bit
		Corresponds to
J	-50 to 1200°C	0.43°C
K	-50 to 1373°C	0.61°C
E	-50 to 1000°C	0.32°C
R	-50 to 1769°C	2.04°C
S	-50 to 1769°C	2.31°C
В	0 to 1820°C	3.21°C
N	-50 to 1300°C	0.7°C
Т	-50 to 400°C	0.47°C

#### **Analog Outputs**

Resolution	12 Bit
Load:	
4-20 mA	Less than 500 W

# **General Specifications:**

Power : 24V DC  $\pm$ 10%, 4W maximum Communication Port : 2 wire RS485, RS232,CMOS logic Operating Temperature : 0° to 50°C Signals are available on RJ45 comm port. Storage Temperature : -20° to 80°C Same two wire RS485 signals are provided on

Humidity : 10% to 90% (Non condensing) terminal block
Mounting Driver : Modbus RTU Slave

 Size
 : 100 W x 70 H x 35 D
 Baud rate
 : 9600, 19.2k, 57.6k or 115.2k

 Immunity to ESD
 : as per IEC61000-4-2
 (software configurable)

Immunity to Fast Transients : as per IEC61000-4-4 Parity : Odd, Even or None (software configurable)
Immunity to Radiated electromagnetic field : as per IEC61000-4-3 Device ID : 1-255 (Software configurable)

Immunity to Conducted disturbances : as per IEC61000-4-6 Isolation : 1.5KV isolation between communication ports, I/O and power supply section.

Radiated emission : as per EN61000-6-4

## **Basic Operations:**

FIOA 0402 U is Analog Input Output Model having 4 Universal Analog inputs and 2 Analog outputs. The Analog inputs can be Voltage (0-10V, 1 -5V), Current (0 -20 mA, 4-20mA), mV (0-100 mV, 0 -50 mV), RTD (PT 100 Alpha1 and Alpha2 constant), Thermocouple (B,R,S,E,J,K,N,T).

Each input channel can be configured independently to work as any of the above type as per configuration made in the PRIZM software. The Analog outputs can be Voltage (0-10V) or Current (4-20 mA). Output channels also are software configurable to current or voltage. Unit supports standard Modbus RTU (slave) protocol for communicating with master device.

Analog inputs and outputs are isolated from the communication port. Power supply is isolated from all internal circuitry. Input and Output channels of the FIOA are user configurable and any combination of input types is possible. Prizm Setup Software helps the user to configure the FIOA units and use them as per his requirements.

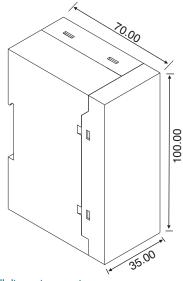
#### System requirements for Prizm Setup Software are:

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Device	Minimum	
IBM compatible PC with Pentium processor	266 MHz Pentium® II or higher Pentium compatible CPU	
Operating System	Windows® 2000 and above (except Windows® Vista)	
System RAM	At least 64 megabytes (MB) of RAM	
Hard disk	150 MB free memory space	
VGA Monitor Color settings Resolution	800x600 with 24 bit true color	
Mouse	Microsoft® mouse or compatible pointing device	

#### Other Items required for FIOA configuration:

- 1. FIOA unit
- 2. +24VDC regulated power supply
- 3. Prizm Setup Software
- 4. FIOA to Device cable
- 5. Configuration download cable (IBM-005-H-00)

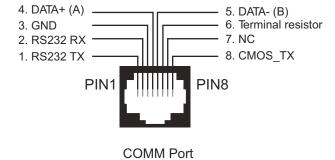
### **Dimensions:**



All dimensions are in mm.

# Pinout of COMM Port:

### Pinouts of RI connector is as shown below:





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